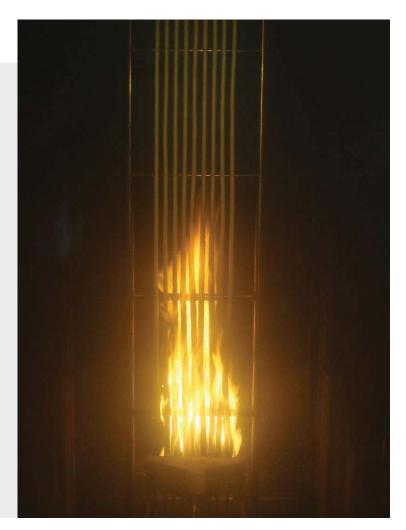




Fire Tests

Testing standards:

- EN 50399
- EN 60332-1-2
- EN 61034-2
- EN 50267-2-3







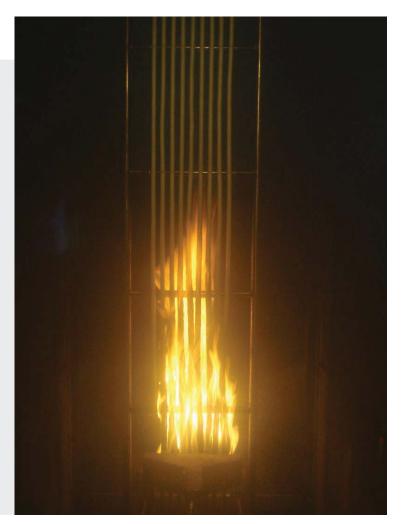
Fire Tests

EN 50399

Common test methods for cables under fire conditions -Heat release and smoke production measurement on cables during flame spread test -

Test apparatus, procedures, results

- → Determination of fire class
- → Additional classification flaming droplets / particles



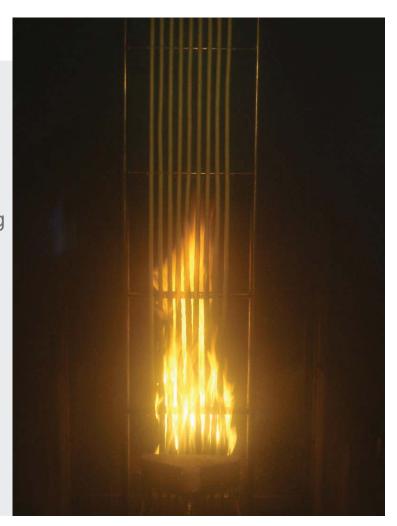


Fire Tests

EN 50399

General test procedure

- Several cable samples, fixed side by side on a cable ladder, are exposed to fire in a fire chamber
- The developing exhaust gases are analyzed regarding temperature and oxygen / carbon dioxide content, which gives information about the heat release
- A light beam in the exhaust pipe gives information about the smoke density
- The occurrence of flaming droplets is checked during the flame impingement
- Fire test with 20.5 kW or 30.0 kW power
- Flame impingement: 20 minutes







Fire Tests

EN 50399

Measuring parameters:

• FS: Flame Spread

Peak HRR: Max. Heat Release Rate

Peak SPR: Max. Smoke Production Rate

• THR1200s: Total Heat Release value

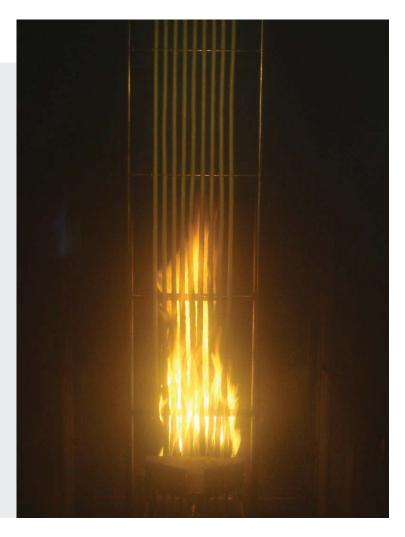
during flame impingement

TSP1200: Total Smoke Production value

during flame impingement

• FIGRA: FIGRA-Index

 The occurrence of flaming droplets and their duration of burning





VDE







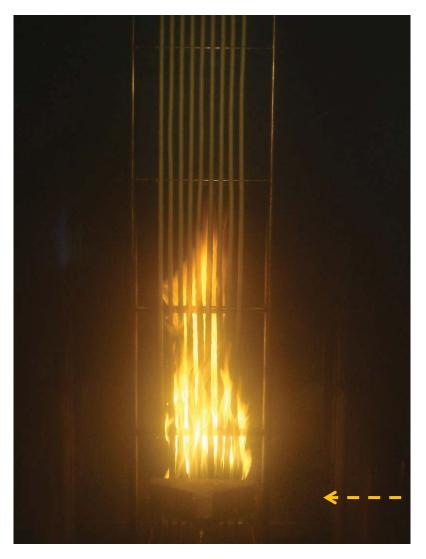












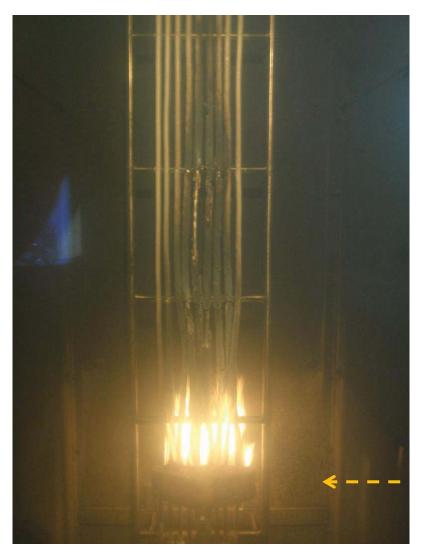














VDE







Testing of Cables and Cords...

Report (exemplary extract)

Anlag	e 2; Aktenzeichen XXXX; Seite 3 von 7				
90 -	2, Autonizoronien Adata, Gene G von A				
80 -	- MAA				
70 -	HRRtotal (kW) —HRRav (kW)				
60 -	THINAV (KVV)				
50 -	M.				
¥40 -					
¥ 40 =	M Markey				
20 -	Jahren Mary Mary Mary Mary Mary Mary Mary Mary				
10 -					
0 -	- dephase				
-10 -	500 1000 1500				
	Zeit / time [s]				

		Anlage 2
Test report E	Seite 1 von 7	
Aktenzeichen /File ref.:	XXXX	
Datum / Date of test.	XXXX	
Prüfer / Operator.	XXXX	
Firma /Manufacturer.	XXXX	
Fertigungstätte /Place of manufacture:	XXXX	
Тур /Туре:	XXXX	
Aufdruck / Trademark:	XXXX	
Beschreibung / Description	XXXX	

Größe /Quantity:	Wert /		
	Soll:	lst:	
Anzahl der montierten Muster /Number of cables mounted:	14	14	[St]
Vorlaufzeit /Time propane burner ignited:	300	300	[s]
Brenndauer /Time propane burner extinguished:	1200	1200	[s]
Test Ende /Test end time:	1530 ± 10	1533	[s]
Brennerleistung / Heat output of the burner.	20,5	20,5	[KW]
THRta 1200 /Total heat released 1200:		22,3	[MJ]
TSPta ₁₂₀₀ /Total smoke production _{1200:}		84,4	[m²]
Spitze HRR ohne Brenner /Peak HRR ex burner.		54,2	[KW]
7 7 1 10 7 1100 (7)		550	
Zeit bei Spitze HRR / Time to peak HRR:		558	[s]
Caitas CDDay /Day/s CDDays		0.00	[2/-1
Splize SPKav/Peak SPKav.		0,28	[m²/s]
7ait hai Snitza SPRay / Time to neak SPRays		769	[e]
Zeit bei Spitze SFRav/ Tittle to peak SFRav.		700	[s]
FIGRA may:		250.0	[W/s]
HOIVI Hax.		250,0	[٧٧/3]
t FIGRA:		495	[s]
	Anzahl der montierten Muster /Number of cables mounted: Vorlaufzeit /Time propane burner ignited:	Anzahl der montierten Muster /Number of cables mounted: 14 Vorlaufzeit /Time propane burner ignited: 300 Brenndauer /Time propane burner extinguished: 1200 Test Ende /Test end time: 1530 ± 10 Brennerleistung / Heat output of the burner: 20,5 THRta 1200 /Total heat released 1200: TSPta 1200 /Total smoke production 1200: Spitze HRR ohne Brenner /Peak HRR ex burner. Zeit bei Spitze HRR / Time to peak HRR: Spitze SPRav /Peak SPRav. Zeit bei Spitze SPRav / Time to peak SPRav. FIGRA max:	Soll: Ist:

(NE)



Testing of Cables and Cords within the scope of CPR

Fire Tests

EN 60332-1-2

Tests on electric and optical fibre cables under fire conditions –

Part 1-2: Test for vertical flame propagation for a single insulated wire or cable –

Procedure for 1 kW pre-mixed flame

→ Determination of fire class





Fire Tests

EN 60332-1-2

General test procedure

- A cable sample (length 60cm) is fixed in a draught-free chamber.
- A burner with a 1 kW-flame is applied to the sample at an angle of 45°
- Flame impingement: 1-8 minutes, depending on cable diameter
- Measuring parameter:
 - H: charring length







Fire Tests

EN 61034-2

Measurement of smoke density of cables burning under defined conditions –

Part 2: Test procedure and requirements

→ Additional classification *smoke production*





VDE

Testing of Cables and Cords within the scope of CPR

Fire Tests

EN 61034-2

General test procedure

- Cable samples (length 100cm) are fixed in a special 3x3x3 m³ cube-type chamber above a fire bowl with burning alcohol
- A light source is fixed on one side of the chamber
- On the opposite side, the light intensity is measured
- Measuring parameter:
 - Reduction of light intensity [in %], caused by developing smoke in the chamber







Fire Tests

EN 50267-2-3

Common test methods for cables under fire conditions -

Tests on gases evolved during combustion of materials from cables –

Part 2-3: Procedures – Determination of degree of acidity of gases for cables by determination of the weighted average of pH and conductivity

→ Additional classification *acidity*

In future replaced by:

EN 60754-2

with no significant difference regarding test procedure







Fire Tests

EN 50267-2-3

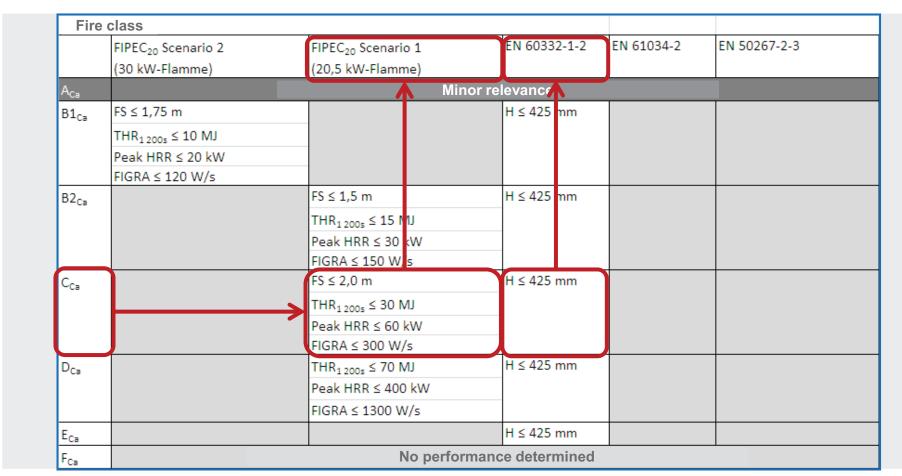
General test procedure

- One gram of the cable material to be tested is put in a furnace at ≥ 935°C
- The developing exhaust gases are washed
- The liquid is analyzed concerning conductivity and pH value
- Measuring parameter:
 - Conductivity
 - pH value





Fire Tests





Fire Tests

EN 13501-6 defines additional classifications

- Additional classification smoke production (s1, s1a, s1b, s2, s3)
 - Requirements from test according to EN 50399
 - Additional requirements from smoke density test according to EN 61034-2

Zusat	zklassifizierung RAUCHENTV	VICKLUNG (nur für Brandklasse	n B1 _{Ca} , B2 _{Ca} , C _{Ca} , D _{ca})		
	FIPEC ₂₀ Scenario 2	FIPEC ₂₀ Scenario 1	EN 60332-1-2	EN 61034-2	EN 50267-2-3
	(30 kW-Flamme)	(20,5 kW-Flamme)			
s1	TSP _{1 200} ≤ 50 m ²				
	Peak SPR ≤ 0,25 m²/s				
s1a	TSP _{1 200} ≤ 50 m ²			Transmittance	
	Peak SPR ≤ 0,25 m ² /s			≥ 80%	
s1b	TSP _{1 200} ≤ 50 m ²			Transmittance	
	Peak SPR ≤ 0,25 m²/s			≥ 60% < 80%	
s2	TSP _{1 200} ≤ 400 m ²				
	Peak SPR ≤ 1,5 m²/s				
s3	NICHT s1 / s2 bzw. keine Leistungsangabe				
Anme	rkungen: Die Ergebnisse müs	ssen aus dem jeweiligen FIPEC20	- Versuch stammen		



Fire Tests

EN 13501-6 defines additional classifications

- Additional classification flaming droplets / particles (d0, d1, d2)
 - Requirements from test according to EN 50399

Zusatzklassifizierung BRENNENDES ABTROPFEN / ABFALLEN (nur für Brandklassen B1 _{Ca} , B2 _{Ca} , C _{Ca} , D _{ca})					
	FIPEC ₂₀ Scenario 2	FIPEC ₂₀ Scenario 1	EN 60332-1-2	EN 61034-2	EN 50267-2-3
	(30 kW-Flamme)	(20,5 kW-Flamme)			
d0	kein brennendes Abtropfen	/ Abfallen innerhalb 1200 s			
d1	kein brennendes Abtropfen / Abfallen innerhalb 1200 s, die länger als 10s bestehen				
d2	NICHT d1 / d2 bzw. keine Leistungsangabe				
Anmerkungen: Die Ergebnisse müssen aus dem jeweiligen FIPEC20 - Versuch stammen					



Fire Tests

EN 13501-6 defines additional classifications

- Additional classification acidity (a1, a2, a3)
 - Requirements from test according to EN 50267-2-3
 - Material test!

Zusatzk	Zusatzklassifizierung AZIDITÄT (nur für Brandklassen B1 _{Ca} , B2 _{Ca} , C _{Ca} , D _{ca})					
	FIPEC ₂₀ Scenario 2	FIPEC ₂₀ Scenario 1	EN 60332-1-2	EN 61034-2	EN 50267-2-3	
	(30 kW-Flamme)	(20,5 kW-Flamme)				
a1					Leitfähigkeit < 2,5 μS/mm	
					pH > 4,3	
a2					Leitfähigkeit < 10 μS/mm	
					pH > 4,3	
a3	NICHT a1 / a2 bzw. keine Leistungsangabe					
keine	keine Überprüfung durchgeführt					
Angabe						